Products line

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ISO 9001 Certified company





More than 50 Assists accredited techniques





2 Thousand distributors



1 Million Welding and Cutting Torches Sold





Manufacturing

More than 10 thousand customers worldwide





More than 350 thousand cell robotics



More than 60 thousand welding machine and cutting sold





More than 200 internacional partenership







Sumig USA



Market International

Sumig is a Brazilian company that has established many internacional partnerships. Our products are present in Unitaded State, Canada, Mexico, Argentina, Chile, Paraguay, Uruguay, Bolivia, Panama, Cuba, Australia, South Africa, India, China and Ecuador.





Welding and cutting torch

Line MIG/MAG

More than 150 tip models with threaded and quick coupling, tapered and lowered to hard-to-reach weldes

> Enables the use of contact tips S + HD (heavy duty) for a superior performace.

More than 200 neck models for gas cooled torches and water cooled.



Specially designed handle provides more comfort, safety and weight reduction.

Many extraction fumes nozzles available.

The lighest fumes extraction gun in the market.



Rotating joint handle guarantees great ergonomics and avoids damage to the cable.

MIG/MAG Line

Sumig consolidated the presence of its welding guns and torches in the manufacturing market by consistently delivering units of exceptional quality and durability. This anchievement is due to the fact that our welding guns and torches can meet the needs of a wide range of welding professionals. From light work in automotive garages and repair shops, to heavy - duty work perfomed in shipyards, rail, and automotive industries, among many others.

Sumig will develop customized projects to meet your specific demands.



HAND TORCHES			Photo	Model	Gas /Duty cicle
Photo	Model	Gas /Duty Cicle		TITAN-W 550	CO ₂ - 435A/60% Arg./Mist
	TITAN-S 200	CO ₂ - 180A/60% Arg./Mist 160A/60%	¢ .	Water cooled	380A/60%
		2007,0070	TORCHES EXTRACTION F	UMES	
	TITAN-S 260	CO ₂ - 240A/60% Arg./Mist 210A/60%		TITAN-F 300	CO ₂ - 240A/60% Arg./Mist 210A/60%
	TITAN-S 300	CO ₂ - 325A/60% Arg./Mist		SU 305	CO ₂ - 280A/60% Arg./Mist 245A/60%
	TITAN-S	285A/60% CO ₂ - 380A/60%		TITAN-S 300F	CO ₂ - 325A/60% Arg./Mist 285A/60%
	400	Arg./Mist 335A/60%		TITAN-S 400F	CO ₂ - 380A/60% Arg./Mist 335A/60%
	TITAN-S 500	CO ₂ - 435A/60% Arg./Mist 380A/60%		SU 765 Water cooled	CO ₂ - 450A/60% Arg./Mist 380A/60%
		CO 5004/C0%	Submerged Arc		
	TITAN-S 500	CO ₂ - 500A/60% Arg./Mist 440A/60%		SU 1220	1200A/40%

HAND TORCHES WATER COOLED

Photo Model GAS/ DUTY CICLE CO₂ - 380A/60% Arg./Mist. -Gas Cooled 335A/60% SU 931 CO₂ - 435A/60% Arg./Mist. -Nater cooled 380A/60% body SU 932 CO₂ - 550A/60% Torch body and Arg./Mist. -Nater cooled 500A/60%

SPECIAL APPLICATION TORCHES

AUTOMATION TORCHES

Photo	Model	Gas/ Duty Cicle
T	SU 322 Type Tip	CO ₂ - 325A/60% Arg./Mist 285A/60%
	SU 600 Push - Pull Gas cooled SU 602 Water Cooled	CO ₂ 325A/60% Arg./Mist. 285A/60% CO ₂ - 450A/60% Arg./Mist 400A/60%
	Titan-G Gasless Self-protected Titan-G Gasless Self-protected	300A/60% 400A/60%
~	several Models SU 180/220 SU 260/335 Flexible Body	According Models

INTELLIMIG

The sumig intellimig is a Mig/Mag welding tool equipped with a programmable, eletronic device that monitors and controls the welding process in real time. This unique capability allows the user to set and record specific parameters of operation, ensuring a successful weld every time.



durability, capacities.

Phote







reportes, sumig's intelitoch helps the welder prevent A password - protected administrator sets up each monitors the welding machines's voltage and current; enables real-time interction with the welder

A worldwide innovative product, distinct form all to ensure proper technique is followed;warns the other devices in that it is capable of monitoring the user if operating outside of specified parameters; and welding process and providing post -conclusion shuts down the weld if operation falls outside the parameters considered critical for success. Additional errors. The intellimig is customizable for many users. intellimig benefits include the reinforcement of training goals for welders still in the learning process, user's particular parameters of operation. Intelliming and the possibility to standardize the calibration parameters from the powe source panel.



Failure Prevetion Helps to avoid waste, increasing the productivity and efficiency

Parameters Control Ensures that

welding procedure specifications are followed

Better welding quality Determines the repeatability of the process.

C

<u></u>

Real Time Interaction The equipment (control module + torch) assists the welder to keep track of the process



Welders Teaching Teaches correct welding technique.

Remote Management

Enables internet access to view the status of welding process without the need of a special network.

SUNIG

Intellimig

4.0 SUMIG 🗊

Product ready for industry 4.0

TIG Welding Torches.

Designed to attend all requirements the market and manufactured with materials that provide better conductivity, lower heating, increased flexibility and

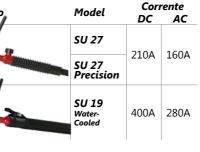
available on the manual models and for automation with manual or automatic opening of different

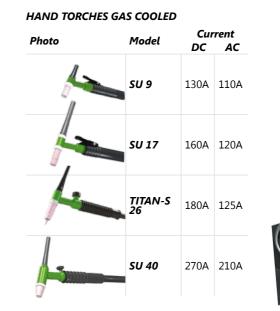
Gas cooled and Water cooled Rigid and flexible bodies with high resistance in elastomeric material or thermophilic; - Flexible cables, with protected by special covers; - Connectors for all types of machines.

HAND TORCHES - COOLED

	Current		
9/	Model		AC
State of the second sec	SU 20 Refrigerada	250A	180A
	TITAN-S 18	350A	250A
300	SU 50 Refrigerada	520A	360A

HAND TORCHES - HIGH DURABILITY





AUTOMATION TORC	CHES Model	Cor DC	rente AC
- I	SU 81	210A	160A
	SR 82	500A	350A

SPECIAL APLICATION TORCHES

Photo	Model	Current DC AC	
	SR 24	110A	95A
	SR 24W	140A	125A
	SR 25W	200A	150A
	SU 50 Gun	520A	360A



Theun precedented versatility of cable system through the arm or for robots with the external cable system. Ease of assembly and replacement parts or components, making maintenance of the much more equipment fast and economical. Features durability and much higher resistance than available. With possibility of more of 100 combinations of cooling and use of micropistolas, the system Sumig becomes the most complete solution for market robot torches.

Torches for Robots

Development of Special and Custom Torches

SU 477 Robots with Internal Cable Crossing

Unique model for all robots; More compact and resistance; Simplified maintenance; Ultra-resistant cables.

SU 500 Robots with Internal Cable Crossing

- Unique model for all robots;

- Torch Body Adjustment - Adjusting the height of the micro

Template Calibration

Launch

Used for calibration of torches micro pistolas robotized.

SU 465 Robots with Internal Cable Crossing. - Unique model for all robots;

- Insulation in camp fiber which provides high strength and durability;

- Ultra-resistant cables.

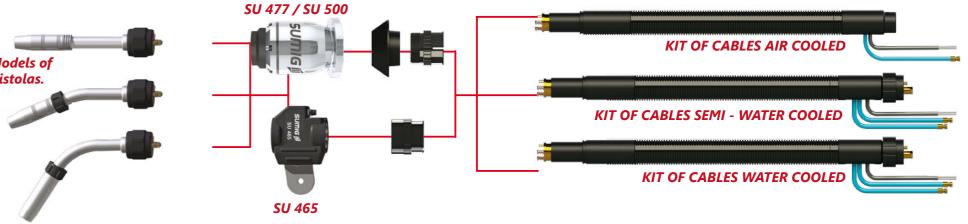
CRD⁺ 400 amp - CO² 350 amp - Mixture

> CRE CRD+ DSR DPR TPR

All the Models of Micro pistolas.



Assembly Options



in special conditions of access.



Machine welding and cutting

> **PFC Power Factor Correction** Increased power factor decreases internal energy loss.

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...

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IGC Intelligent Gas Control 44 The IGC System optimizes and reduces consumption of gas without changing the or the quality of welding.



Multiprocess This equipment is able to realize any process welding

• +

Smart Feeder

Automatic recognition of various tensions

Sumig Machines Equipment strictly developed, approved and certified SUMIG, with high technology and excellent performance

33

438

8

-

SUMG!!!

SIGMA'

8 + - 6





Duty Cicle (Amp) Power Supply and frequency **MIG/MAG** Linea Electromecánicas - Alimentador Interno 0,6 - 0,8 145 - 60% 220 50-60 HAWK 205 0,8 - 1,0 200 - 60% HAWK 255 HAWK 305 0,8 - 1,0 305 - 60% 220/380 50-60 0,8 - 1,6 330 - 60% HAWK 438 Electromecánicas - Alimentador Externo EAGLE 405 400 - 60% 0,8 - 1,6 220/380/440 50-60 EAGLE 488 400 - 60% Inversoras - Alimentador Externo FALCON 502 0,8 - 1,6 500 - 60% 500 - 60

Submerged Arc	Alambre de Soldadura (mm)	Duty Cicle(Amp)	Power supply (Volt) and Frequency (Hz)
AUTOARC 630	1,6 - 2,4	630 - 100%	380 50-60
AUTOARC 1000	2,4 - 5,0	1000 - 100%	380 50-60

TIG/ MMA Linea Inverters AC/DC AND DC



Línea MMA/TIG	Electrode (mm)	Duty Cicle (Amp)	Power supply (Volt) and Frequency (Hz)	Weight
MMA (Coated ele	ctrode) / current DC			
FOX 165	1,60 a 2,50	160 - 40%	220 50-60	4,8
TIG and MMA (C	oated electrode) / cur	rent DC		
TIGER 165	1,60 a 2,50	150 - 35%		8,3
TIGER 205	1,60 a 3,25	180 - 35%	220 50-60	8,3
TIGER 250	1,60 a 6,00	250 - 60%	220 50-60	15,4
TIGER 222 Pulsed Current	1,60 a 4,00	180 - 60%		10
TIGER 402 Pulsed current	1,60 a 5,00	400 - 60%	380 50-60	36
TIG and MMA (C	oated electrode) / cur	rent) AC-DC		
LION 300 M.HF Pulsed current	1,60 a 3,25	250 - 60%	220/380 50-60	30
LION 505 AC/DC Pulsed current	1,60 a 5,00	380 - 60%	380 50-60	68



to welding.

Nozzles; others



0 + - 0

Power supply (Volt) and Frequency (Hz) Cutting (mm) Duty Cicle (Amp)

Realcut 85	25 recommended 32 maximum 38 separation	70A - 50% 45a - 100%	220 280 / 50 - 60
Realcut 125	38 recommended 44 maximum 52 separation	100A - 80% 90A - 100%	220 ou 380 / 50 - 60

Multiprocess Line

511

	Process	Duty Cicle (Amp)	Special
SIGMA 500	SIGMA 500 : MMA, MIG / MAG (Conventional, Pulsed, Synergistic, Double Pulsed, Duo Plus, Point) TIG-DC and Gripping	450 - 60% 500 - 55%	Root Pass in tubing
ALPHA 510	ALPHA 510: MMA, MMA MMA, MIG / MAG, MIG / MAG Synergic (Possible to add others)	500 - 100%	Intelligent Control of the Gas Flow
MX 403	MMA,MMA pulsed, TIG Lift Arc, MIG/MAG convetional,Mig/ Mag synergistic pulsed,Mig/Mag pulsed.	350 - 60%	System PFC (Power Factor Correction)
DELTA 188	MIG / MAG Conventional / Synergic, TIG DC by Lift Lift Arc, MMA with Basic and Routine Electrodes, FCAW.	110 - 60%	System PFC (power factor correction) (Smart power supply)



WARRANTY







Sumig there is acessories and has a complete range of accessories and consumables for welding. High products quality, carefully selected for meet the demands of customers. All Oxyline lines of related products oxyacetylene welding and cutting, accessories with welding support items, consumables with solid wires, tubular, electrodes and others, in addition to safety related equipment to welding

Wires, Electrodes, Flows and Antirrespingo; Masks, Eyewear, Curtains, Lenses, Gloves and

Aprons; - Regulators, Blow Torches, Extensions and - Connectors, Clamps, Fluxometers, Pliers and

Sumig FIRE Welder Set - Welding Mask, Gloves and Coat











PROCESS MIG/MAG - TIG - MMA







MULTIPLE LEVELS Of Duty

TONALITY 4 When light

TEMPERATURE of the operation

BATTERY Lithium

WITH COMPACT DESIGN AND WIDE AREA OF VIEW OF THE WELD, THE HAS A CERTIFICATE OF APPROVAL (C.A.) WITH THE MINISTRY OF LABOR.

Sumig is present in all metallurgical - engineering sectors



Sumig has gained important customers in every metallurgical - engineering sector, offering not only quality technology, but also effective after - sales support. We believe each company has every specific needs. For this reason, we work to deliver personalized solutions. We first seek to identify your individual requirements, and once we have a clear understanding of your needs, we provide a solution that satisfies your most challenging demands. By operating in this fashion, sumig has gained the trust and respect of distinguished Brazilian companies, and continues to conquer a greater percentage of the internacional market.

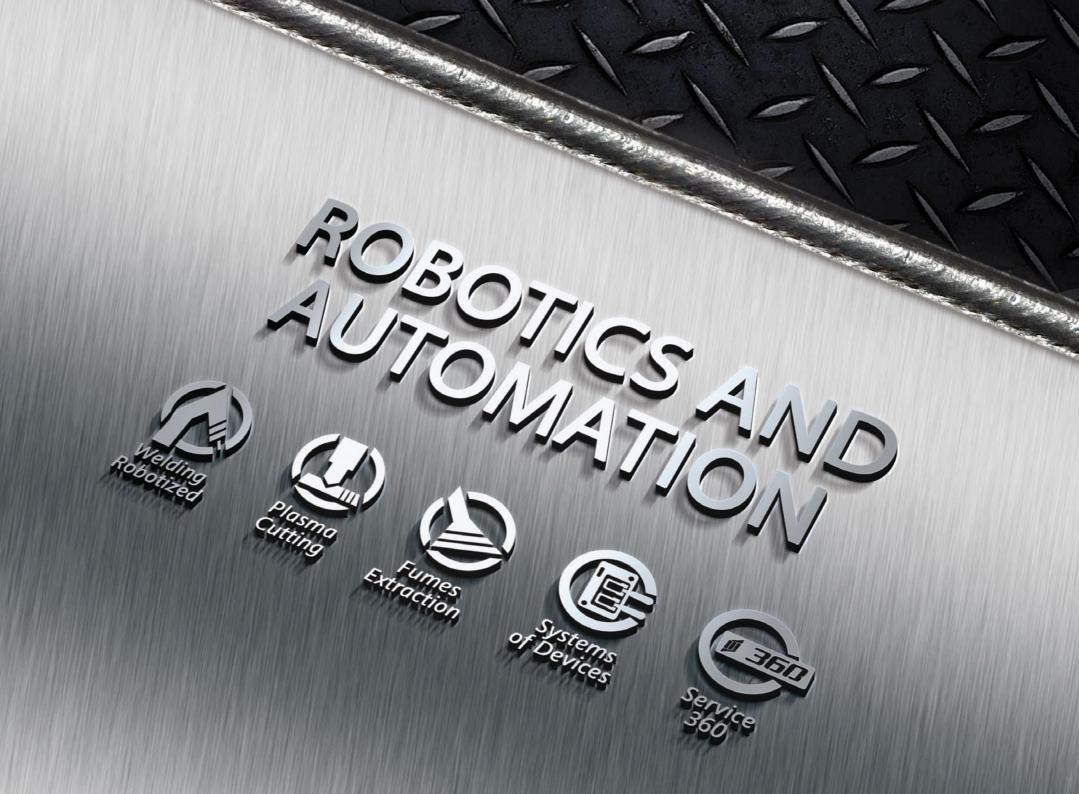


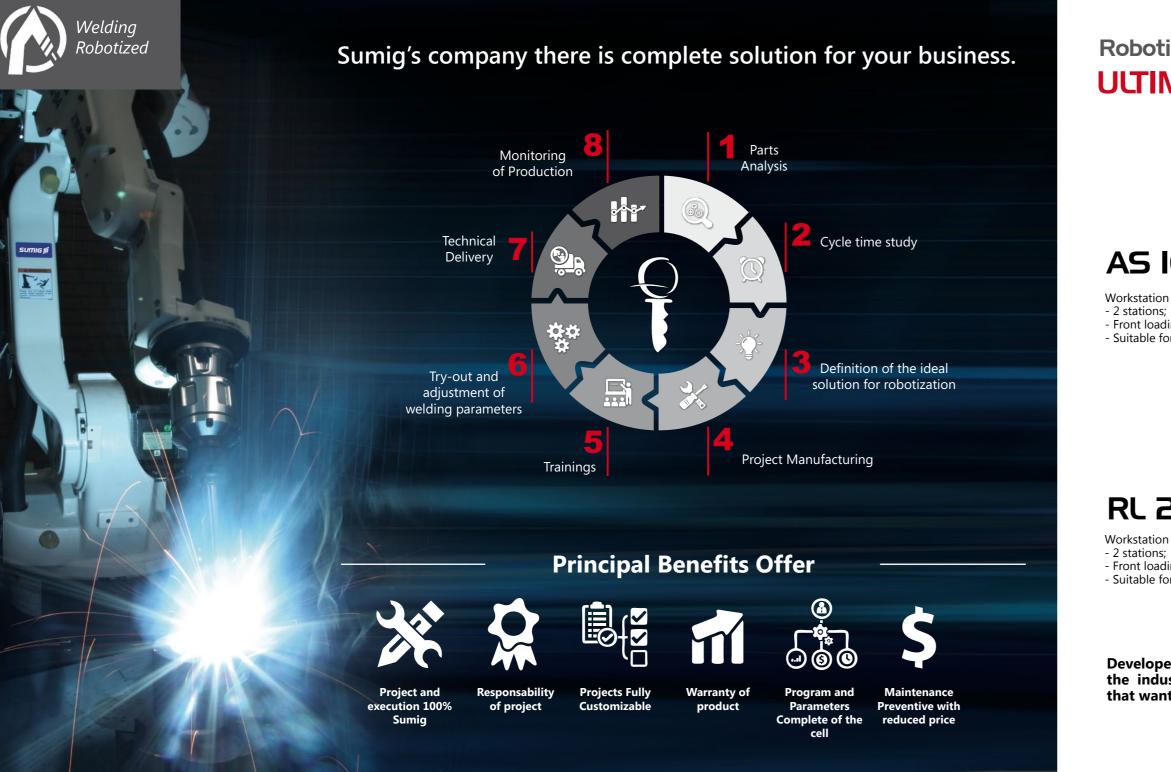












Robotic Welding Cells **ULTIMATE series**



AS IO

Workstation Dimensions: 1000 x 750

Front loading and unloading;
Suitable for small and medium size parts;



- Workstation Dimensions: 2000 x 750
- side 2 stations:
- side loading and unloading;Suitable for small and medium size parts;





ML 30

- Workstation Dimensions: 3000 x 750
- Side 2 stations;
- Sidet loading and unloading;
- Suitable for large size parts;



RL 25

Workstation Dimensions: 2500 x 750 - Front loading and unloading; - Suitable for medium size parts;

Developed to attend the requirements of the industry 4.0. Suitable for customer that want be prepared for the future.



- Workstation Dimensions: 1500 x 750
- 2 stations with chage in the vertical
- Front loading and unloading; - Suitable for small and medium size parts;
- ULTIMATE CELL LINE COM **NEURON-S. OFFERS THE MAXIMUM** OF TECHNOLOGY IN CONNECTIVITY AND EASY OPERATION







Management of the productive process

Using NEURON-S you can manage users, resources, register and monitor results, status and parameters of the production process.

Easy operation

A friendly and completely intuitive interface with simple and logical resources.

Best Ergonomics and safety In full compliance with internacional standards.

Agility in the exchange of parts

Larger doors that facilitate the acess of parts via hoists, cranes and overhead cranes.

Eco Friendly

Ecologic cell, fully prepared to operate integrated with a welding smoke aspiration system.

Screen Touch Intuitive



There is a simple interface and intuitive in the touch screen

Manuals, instruction about work, draw of the piece, EPS and others file format in pdf can be load and viewed in the smart robotic interface sumig NEURON-S



Neuron-s Adapt is a feature available to companies that have robotic welding cells that do not have a management system intelligent.

NEURON-S ADAPT



Through this, it's possible a equipment of the fabrication 2.0 and 3.0 to a modern system integrated welding system ready for industry 4.0

Operation more easy Management productive process Screen touch intuitive Access for portal intellimig



CUSTOMER PORTAL

MANAGEMENT PORTAL WWW.INTELLIMIG.COM

In the portal intellimix it's possible to do the management of the date cell and of the productive of the form remote, through any device with internet.

The information stored in a server entirely Safe and Secure.

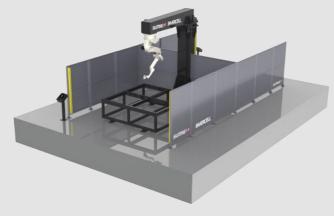
AVAILABLE TO LINE OF THE CELL

Robotic Welding Cells

ADVANTAGE SERIES



- Workstation dimensions: 1000 x 1000
- 2 stations;
- Side loading and unloading;
- Suitable for large size parts;

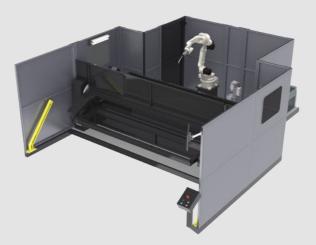


Invercell

- Workstation dimensions: 4000 x 1500
- 2 or 4 stations;
- Side loading and unloading;
 Suitable for large size parts;



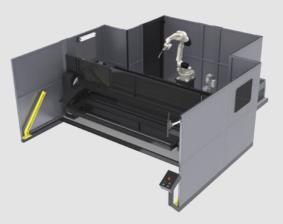
- Front loading and unloading; - Suitable for small and medium size pieces;



Developed to attend all the type of the application of the welding robotic focusing in the practice and better cost x benefit.

DEVELOPED FOR MORE VARIOUS SEGMENTAPPLICATIONS

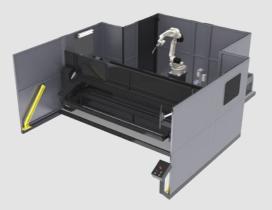




Revocell HL

Workstation Dimensions: 3000 x 750

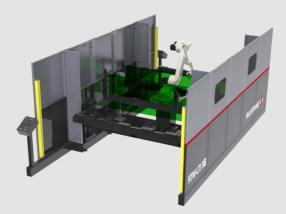
- 2 stations with vertical swap;
- Front loading and unloading;
 Suitable for large size parts;

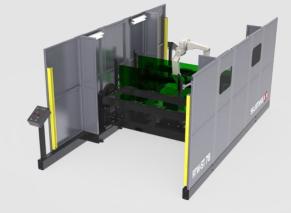


Revocell VL

Workstation Dimensions: 2500 X 750

- 2 stations with vertical swap;
- Front loading and unloading;
 Suitable for large size parts;





Advantage LT

- Dimensions workstation:
- 3000 x 1000
- 2 side stations;
- Side loading and unloading;
- Suitable for medium and

large size;

Advantage ST

- WorkStation dimensions : 2000 x 750
- 2 side stations;
- Side loading and unloading;
- Suitable for average size;

Celdas para Soldaduras Robotizadas

READY TO WELD SERVICE



LD 59

Workstation Dimensions: 1500 x 675

- 2 station side by side
- Front loading and unloading;
- Suitable for small and medium size parts;



SD 29

Workstation Dimensions: 775 x 675;

- 2 stations side by side;
- Front loading and unloading;
- Suitable for small size parts:



SR 42

Dimensions: 1066 x 552 2 stations with manual rotation; Front loading and unloading; Suitable for small and medium size parts



SS 67

Dimensions: 1700 x 675 1 station: Front loading and unloading; Suitable for small and medium size parts;

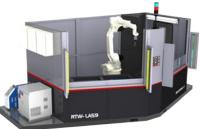
LEAVE THE PROCESS WELDING SYSTEM



The line of the cell RTW was developed with goal of the provide less time of the implemetacion and less investment in robotic welding.

a collision.

SA 39



- Dimensions: 4080 x 2600 x 2200
- Célula recomendada para iniciar o processo de soldagem robotizada na empresa;
- Indicada para peças com dimensão máxima de 1000x750 mm: Altamente versátil.



LA 59

Dimensions: 4080 x 2600

x 2200 - Célula recomendada para iniciar o processo de soldagem robotizada na empresa; Indicada para peças com dimensão máxima de

1000x750 mm; Altamente versátil.

Robotic Welding **ROBOTS FOR WELDING**

FD-B6

The robot of the weld and arc FD-B6 it is more modern and fast of the categorie. Efficient and versatile.

FD-B6L

SOURCE OF ROBOTS

DESIGNED FOR PERFECT

COMMUNICATION

The robot of the weld arc FD-B6 it's a version with the same long range and functionality of the FD - B6L.

MOTOR SERVO WITH COLLISION DETECTION

With a new of the remote sensing by way of servo motor it's possible reduce of tghe failure in the system caused for

CABLEADO INTEGRADO

The layout and wiring of cables will prevent them from being damaged by interference with devices.

SYSTEM OF THE CABLE THROUGH OFF THE HANDLE

With the system of passage of the cable by the handle of the robot it is possible to reach areas of difficult access, without occurrence of torch cable interference with parts or devices. This allows a significant increase in cable life of the torch, thus avoiding bending or twisting it too much. Increases the efficiency of wire feed.

Robotic Welding POSITIONERS

Positioners 2 Axis

300kg, 500kg and 1000kg capacity with function of motion timing





Positioners I Axis

300 kg, 500 kg and 1000 kg capacity with function of motion timing



Maximum load capacity from 330kg to 660kg. Maximum course from 1m to 5.9m

Trought of the use positioners is possible to do welding in position more favorable, improving the penetracion and consequently the quality of the cord. The positioners too help the acess of the robot in the complex piece, allowing the welding of multiple phases in a single set-up.

SOURCE FOR WELDING

New line of the source welding Welbee with technology and with exclusive welding processor ASIC, speeder of the world, with capacity of the process electric arc in just 20 nanoseconds

WB P400

Welding of carbon steel, stainless steel and aluminum stability control of advanced arc.





WB P500L

Welding of carbon steel and stainless with control of the splash



WELD SYNC

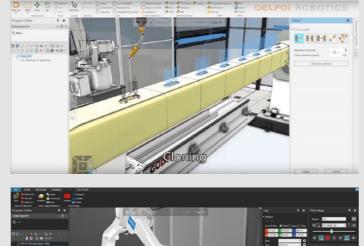
System of the welding with technology ultra -less splash. The synchrony between robot, welding source and robotic torch facilitates and improve the welding process.

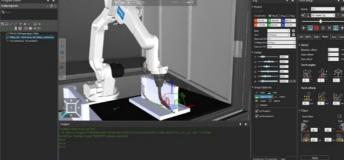






PROGRAM OFFLINE TROUGHT OF THE SOFTWARE DELFOI





Sumig is the official distributor of Delfoi software for off-line programming of robotized welding.

The customer can choose between buying the software for use in your company or hire the service Sumig programming without the need to acquire the software. This is the number one solution in the world in

offline programming allowing programming and parameterize the entire welding process robotized through a computer, so as to easy and intuitive.





All the process of the production, start of the project until fabrication and configure of the source in the cell are made 100%

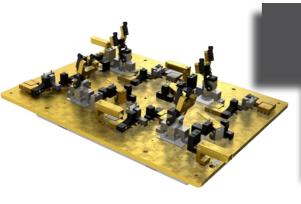
for Sumig, what ensures more efficient the project.

FAST

GENERAL



INTELLITOOLING



Simple Device and praticed allying speed of the developed and low cost, allow the welding of small part of the piece.

- + Low acquisition cost;
- + Fast deliveru time:
- + Fully developed with laser cut without machining:
- + Suitable for small batches of parts;
- + Suitable for small batches of parts;
- Dispositivo solamente con abrazaderas manuales.

More robust devices with a degree of complexity average. Manufactured with machined parts and contact regions heat treated.

Suitable for large batches of parts:

- + Devices with manual and
- automatic:
- + For medium complexity pieces:
- + May have compensation adjustment dimensional:
- + Painted surfaces with black oxide:

Complex devices comprising sensor system presence and absence of pneumatic parts and staples to ensure repeatability and tightening control.

- + Indicated for large batches of parts:
- + Devices with manual and automatic clamps:
- + For highly complex pieces:
- + Has dimensional compensation adjustments;
- + Black oxide bicromatized surfaces;



PRODUCTS WITH LOW PRICE ACQUISITION, HIGH PERFORMANCE AND QUALITY.

LINE DEVELOPED FOR ATTEND YOUR COMPANY IN ALL STAGES OF GROWTH.

The line of Automated Cutting Tables high Precision Plasma Sumig is designed to meet and adapt to the most diverse types of job.

Cutting Stations

Full integration between desk, command, source and gas panel;

- Programming directly at the command;
- Integrated security system;
- Ergonomic design.



PRO series



Developed to offer the better cost x benefit of the market, allying low investement and quality. Proper customer that wish a product of the high quality to begin the process of the automated cutting. Cutting source: Conventional plasma Cutting area dimensions: 3000 x 6000 * [mm] Engines: brushless hybrids with double motorization on the longitudinal axis Software: Lantek programming software (Optional)

PRECISION series



This equipment to offer what have more modern in tecnologie of the plasma cutting. It was developed to offer more precision cutting of the many materials. There is a numerical control industry customized for this aplication. Proper customer that want the maximum precision and cutting perfomace.

*Custom length according to customer's requirement.

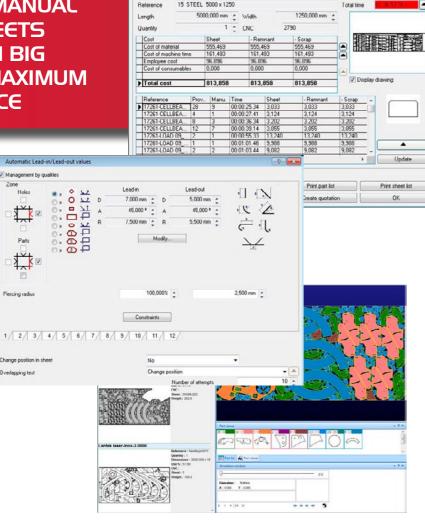
Cutting source: High precision plasma Cutting area dimensions: 3000 x 6000 * [mm] Motors: High Dynamic Servo Motors without brush, with double motorization in the axis longitudinal Software: Lantek programming software (Optional)

SOFTWARE LANTEK FOR SYSTEM OF THE PLASMA CUTTING CNC

TORCH FOR PLASMA CUTTING AUTOMATED

AUTOMATIC OPTIMIZATION AND ARRANGEMENT MANUAL OF AUTOMATIC SHEETS AND MANUAL WITH BIG FLEXIBILITY AND THE MAXIMUM OF PERFORMANCE

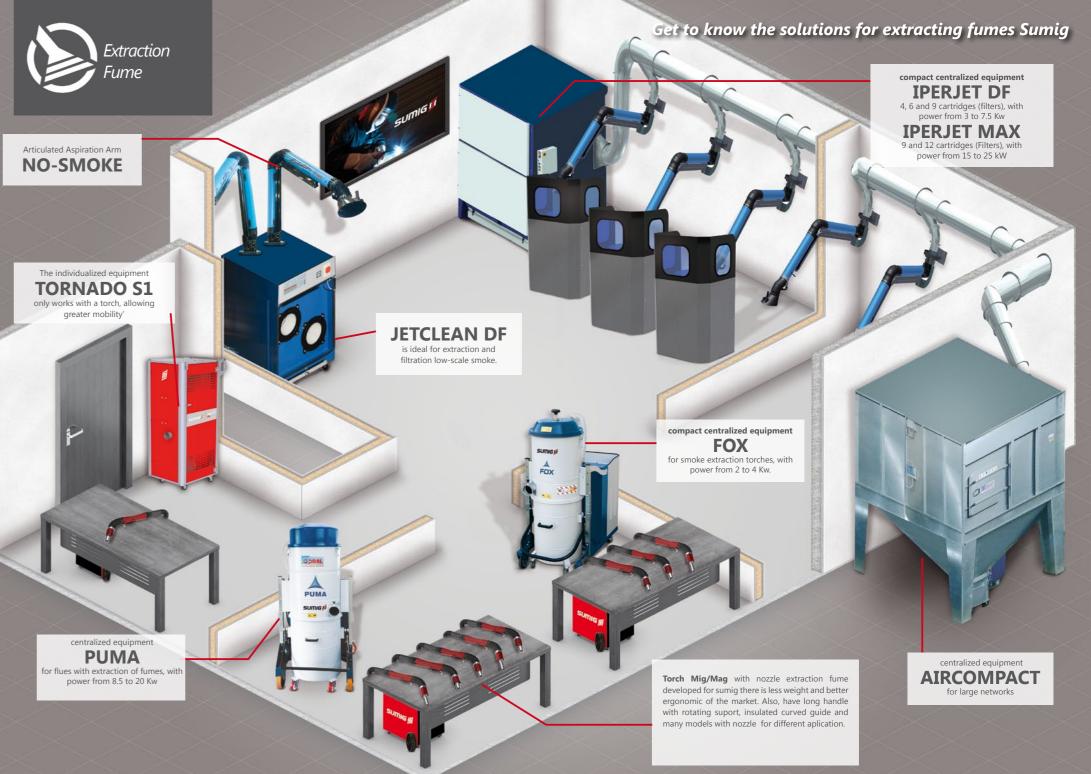
Lantek Expert allows configuring and managing types and values of lead in (input) / lead out (output) for different types of contours. Used for Cutting Plasma, it being possible to use it on anyone of cutting systems (Pro, Speed and Precision).



Torch developed to cutting plasma CNC. It was project to a better perfomace in thicknesses of medium plates. Excellent durability of consumables and better cooling of the electrode, because the more air flow required for torch.

Suplasma

PRO 160



EXTRACTION FUME

Jetclean DF

aspiration and Ideal for nozzle extraction fume filtration welding on low scale. Your structure is developed in painted panels, with drawer for waste, connection to incorporate 1 or 2 arms of aspiration model.

HIGH PRESSURE







System integrated set

Example of the system integrated the cell and high efficient.

Puma

This product to offer high quality and safe to be applied in torch of the welding that there is system of nozzle extraction fume. the equipment have system filtre still 99,95% the particule.









Lauch



Iperjet DF /

This is a solution more intelligent and efficient to application of the nozzle extraction and Filter of the fume welding and cutting.

sumig 🇯

Ŵах́





Fox

Filters up to 99.95% of the disposal particles, waste systems debris and low noise level Simple, secure and robust, meticulously attends standards national and international.

HIGH PRESSURE



SYSTEM OF THE EXTRACTOR FUME SUITABLE NEEDS SPECIFIC OF THE EACH COMPANY.



Preventive Robotic

The one that aims to keep the equipment in normal operating conditions, with the objective of reduce the chances of defects occurring by wear and tear. With more than 86 items reviewed



The one that aims to keep the equipment in normal operating conditions, with the objective of reduce the chances of defects occurring by wear and tear. With over 63 items reviewed.

Advisory in Welding Robotized

Improvement of welding parameters and techniques that the company is employing, aiming at a better result.

Training

A well-trained team is essential for equipment working properly and with all desired performance. To this end, Sumig 360 offers trainings aimed at sharing information and knowledge.

Program and Parameters

The anchieve of this service is provide to company more agility and economy, eliminating the needs of be a technique of the program in the company.

Corretivo maintenance

With the achieve of restoring the initial and ideal for the operation of machines and equipment, eliminating the sources of failures that may exist.



SUMIG 360 OFFER SPECIALIZED SERVICES TO EACH NEEDS OF THE MARKET

This Program there is a team dedicated and specialized with focus in the good attendance and in the satisfiction of our customers.

Assistance

24 hour for day 7 days / week

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SUMG

SUMIG BRASIL

Headquarters: Av. Ângelo Corsetti, 1281 B: Pioneiro, 95042 -000, Caxias do - RS Brazil, phone: +55 (54) 3220-3900 SUMIG SÃO PAULO BRANCH Alameda Vênus, 360 B: American Park Empresarial NR, 13437-659, São Paulo, Brazil Phone: +55 (19) 4062 -8900 SUMIG USA BRANCH 1420 Celebration Blvd Suite 304 Celebration, Florida, 34747 Phone: +1 (407) 749 -6688



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